

MILTON KEYNES COUNCIL TECHNICAL WASTE MANAGEMENT OPTIONS APPRAISAL

ASSESSMENT OF MBT WITH A STABILISED OUTPUT (LATS COMPLIANT).

DRAFT V0.1

18th July 2005

Company	Jacobs UK Ltd trading as Jacobs Babtie.			
Reference:	18412			
Project.	Milton Keynes Council			
	Technical Waste Management Options Appraisal			
Report:	Assessment of MBT with a stabilised output (LATS compliant).			
Version:	Draft v0.1			
Date:	18/07/2005			
Designated Project Executive:	Martin Hinton, Operating Board Director, Environment			
Project Director	Lee Robinson, Technical Director			
Project Manager:	Catrin Basham, Waste Management Professional			
A:	Waste Management and Planning Team			
	Jacobs Babtie			
	School Green, Shinfield, Reading RG2 9HL			
T:	+ 44(0)118 988 1569			
F:	+ 44(0)118 988 1666			
E:	catrin.basham@jacobs.com			
W:	www.jacobsbabtie.com			
Client Reference:				
Client:	Milton Keynes Council			
Client Project Manager:	Gill King, Environment Directorate			
Client A:	PO BOX 113, Civic Offices 1 Saxon Gate East, Milton Keynes, MK9 3HN			
Client T:	01908 691691			
Client F:				
Client E:	gill.king@milton-keynes.gov.uk			
Client W:	http://www.mkweb.co.uk/mkcouncil/home.asp			

Copyright Jacobs U.K. Limited. All rights reserved.

No part of this report may be copied or reproduced by any means without prior written permission from Jacobs U.K. Limited. If you have received this report in error, please destroy all copies in your possession or control and notify Jacobs U.K. Limited.

This report has been prepared for the exclusive use of the commissioning party and unless otherwise agreed in writing by Jacobs U.K. Limited, no other party may use, make use of or rely on the contents of this report. No liability is accepted by Jacobs U.K. Limited for any use of this report, other than for the purposes for which it was originally prepared and provided.

Opinions and information provided in the report are on the basis of Jacobs U.K. Limited using due skill, care and diligence in the preparation of the same and no warranty is provided as to their accuracy.

It should be noted and it is expressly stated that no independent verification of any of the documents or information supplied to Jacobs U.K. Limited has been made.





Contents

Contento	
1 Introduction	4
2 Modelling	4
2.1 Plant	4
2.2 Biostablised output	4
3 Important Note	5
4 Results	5
5 Conclusion	5





1 Introduction

This report forms the part of the Technical Options Appraisal¹ intended to enable the authorities Milton Keynes Council (MKC) to make informed decisions upon the best technical approach for the long term treatment / management of municipal solid waste (MSW).

Utilising the previous options appraisal study the performance of an MBT technology (assume one as researched in the recent Juniper report) with a residual output that can be effectively landfilled will be modelled in the same format as the previous 12 technologies. The performance of this technology will be gauged utilising the same front end recycling as previously used in the options appraisal study.

2 Modelling

2.1 Plant

The MBT process modelled was the VKW MBT process set out in the Juniper report. Table 1 below shows the assumed flow output modelled and Table 2 shows the assumed BMW of each of the output streams.

	Table	1: V	κw	MBT	Output	as sh	lown in	the .	Juniper	report
--	-------	------	----	-----	--------	-------	---------	-------	---------	--------

Material	% of stream
Fe metals	1.8%
Rejects	26.0%
Biostablised output	35.8%
Waste gases	36.4%

Table 2: VKW MBT Output BMW

Material	BMW of stream	BMW % Source
Fe metals	0%	Jacobs Babtie
Rejects	52%	High CV RDF value - Fitchner (2004) RDF Opportunities: Coal and Cemenet Industries, Resource Recovery Forum, Skipton.
Biostablised output	0%	Jacobs Babtie
Waste gases	100%	Jacobs Babtie

2.2 Biostablised output

There is no data available on the composition of this output therefore the BMW has been assumed to be $0\%^2$ due to the reference to "stabilised output".

² This is an assumed value for modelling is yet to be seen whether this process is able to process will be able to do this in the UK and whether DEFRA/Environment Agency will accept this.





¹ Buckinghamshire County Council & Milton Keynes Council Waste Management Technical Options Appraisal, Formal Issue, Version 2, 8th February 2005

3 Important Note

At the time of writing this report, the Environment Agency (EA)/Department for Environment, Food and Rural Affairs (DEFRA) have not yet agreed that a stabilized output will be considered as LATS acceptable.

4 Results

The following tables show the MBT output in both the Meet and Exceed scenarios.

Options	Waste throughput	Front End recycling/ Composting	Recycling gained by Technology	Overall recycling/ composting	LATS (Shortfall) Excess	Tonnage landfilled
1e	98,795	45.7%	1.1%	46.8%	834	67,618

Table 3: Table 15 as in options appraisal (meet) showing year 2020/21

Table 4 Table 16 as in options appraisal (exceed) showing year 2020/21

Options	Waste throughput	Front End recycling/ Composting	Recycling gained by Technology	Overall recycling/ composting	LATS (Shortfall) Excess	Tonnage landfilled
1e	98,795	45.7%	1.1%	46.8%	834	67,618

They are both the same in this year

5 Conclusion

Should the EA/DEFRA consider a stabilized output as LATS compliant then this type of plant would be preferable to one that's output does not confirm. However confirmed costs were available for this plant but were not made available to the researchers of the Juniper report. Clear detail to the overall costings would need to be considered before final decisions could be made.



